

FINAL GLP REPORT: 15-00448-G1

CLASS VI TEST – USP

Test Article
Ruco T200-9002 Black Ink

21 CFR Part 58 Compliance Good Laboratory Practice for Nonclinical Laboratory Studies

Report Date 4/21/2015

<u>Study Director</u> Christopher Parker, M.S., M.B.A.

Sponsor

Comdec, Incorporated 25 Hale Street Newburyport, MA 01950



Class VI Test - USP Final GLP Report: 15-00448-G1
Test Article Name: Ruco T200-9002 Black Ink

TABLE OF CONTENTS

TABLE STUDY	OF CONTENTSSUMMARY	2 3
	DMPLIANCE STATEMENT	
1.0	PURPOSE	6
2.0	REFERENCES	6
3.0	COMPLIANCE	6
4.0	IDENTIFICATION OF TEST AND CONTROL ARTICLES	6
5.0	IDENTIFICATION OF TEST SYSTEM	7
6.0	JUSTIFICATION OF TEST SYSTEM AND ROUTE OF ADMINISTRATION	9
7.0	EXPERIMENTAL DESIGN AND DOSAGE	9
8.0	EVALUATION CRITERIA	12
9.0	RESULTS	13
10.0	CONCLUSION	14
11.0	RECORDS	14
12.0	CONFIDENTIALITY AGREEMENT	14
13.0	ANIMAL WELFARE STATEMENT	14
14.0	UNFORESEEN CIRCUMSTANCES	15
15.0	PROTOCOL AMENDMENTS/DEVIATIONS	15
TABLE TABLE	Systemic Injection Test: Animal Weights and Clinical Observations Intracutaneous Injection and Implant Tests:	
TABLE	Animal Weights and Clinical Observations	
	4: Implant Test Macroscopic Observations	
	DIX I: Evaluation of Skin Reactions	
ALLEN	DIX II: Software Systems	



Test Article Name: Ruco T200-9002 Black lnk

STUDY SUMMARY

The USP 0.9% Sodium Chloride for Injection (NaCl), Cottonseed Oil (CSO), 1 in 20 Ethanol in NaCl (EtOH), and Polyethylene Glycol 400 (PEG) extracts of the test article, following Intracutaneous Injection in rabbits and Systemic Injection in mice, and the test article, following implantation in rabbits, did not produce a biological response.

Based on the criteria of the protocol and the USP guidelines for Class VI Plastics -70 °C, the test article, Ruco T200-9002 Black Ink, meets the requirements of the test.



Test Article Name: Ruco T200-9002 Black Ink

QUALITY ASSURANCE STATEMENT

The Quality Assurance Unit conducted inspections on the following dates. The findings were reported to the Study Director and to Toxikon's Management.

The final report was reviewed to assure that the report accurately describes the methods and standard operating procedures. The reported results accurately reflect the raw data of the nonclinical study conducted per the protocol.

Phase	Inspection Date	Date Reported to Study Director	Date Reported to Management
SAMPLE PREPARATION	3/4/2015	3/4/2015	3/4/2015
DATA	4/20/2015	4/20/2015	4/20/2015
FINAL REPORT	4/21/2015	4/21/2015	4/21/2015

Scott Wright, B.S.

Quality Assurance Signature

Date



Test Article Name: Ruco T200-9002 Black Ink

GLP COMPLIANCE STATEMENT

This study meets the technical requirements of the protocol.

This study was conducted in compliance with the current U.S. Food and Drug Administration 21 CFR, Part 58 Good Laboratory Practices for Nonclinical Laboratory Studies.

The sections of the regulations not performed by or under the direction of Toxikon Corporation, exempt from this Good Laboratory Practice Statement, included characterization and stability of the test article, 21 CFR, Part 58.105, and its mixture with carriers, 21 CFR, Part 58.113.

SIGNATURES

Signature Information				
Protocol Number	P14-2302-00A			
Study Director	Christopher Parker, M.S., M.B.A.			
Study Supervisor	Allan Sleger, A.S., LAT			
Company	Toxikon Corporation			

VERIFICATION DATES

The study initiation day is the date the protocol is signed by the Study Director.

Verification Dates				
Test Article Receipt	2/17/2015			
Additional Sample Receipt	3/3/2015			
Project Log	2/17/2015			
Study Initiation	2/18/2015			
Study Completion	4/21/2015			

Sarah Goulet

Seculo Moulet, M.S.

Christopher Parker, M.S., M.B.A.

Study Director Signature

4/21/15

www.toxikon.com

Page 5 of 22



Test Article Name: Ruco T200-9002 Black lnk

1.0 PURPOSE

The purpose of the study was to determine the biological response of animals to direct and indirect contact with the test article or injection of the test article extract.

2.0 REFERENCES

The study was based upon the following references:

- 2.1 United States Pharmacopeia 37, National Formulary 32, 2014. <88> Biological Reactivity Tests, *In Vivo*.
- 2.2 ISO/IEC 17025, 2005, General Requirements for the Competence of Testing and Calibration Laboratories.

3.0 COMPLIANCE

The study conformed to the current FDA 21 CFR, Part 58 – Good Laboratory Practice for Nonclinical Laboratory Studies.

4.0 IDENTIFICATION OF TEST AND CONTROL ARTICLES

The Sponsor supplied the following information on a GLP Test Requisition Form or other correspondence, wherever applicable (excluding confidential or trade secret information). The Sponsor was responsible for all test article characterization data as specified in the GLP regulations.

4.1 Test Article:

Na	ame	Ruco T200-9002 Black Ink		
CA	AS/Code Number	Not Supplied by Sponsor (N/S)		
Lo	ot/Batch Number	Batch#25.09.2014		
Sp	oonsor Note	ABS plastic plaque printed with Ruco T200-9002 Black Ink with		
		a 2.5" x 2.5" imprint graphic.		

4.2 Negative Control Articles (Toxikon Supplied):

4.2.1

Name	USP 0.9% Sodium Chloride for Injection (NaCl)	
Toxikon QC Number	CSC-14-07-00142	
4.2.2		
Name	Cottonseed Oil (CSO)	
Toxikon QC Number	CSC-14-12-00158	
Toxikon QC Number 4.2.3	CSC-14-12-00158	
	CSC-14-12-00158 1 in 20 Ethanol in NaCl (EtOH)	



Test Article Name: Ruco T200-9002 Black Ink

4.2.4

Name	Polyethylene Glycol 400 (PEG)		
Toxikon QC Number	CSC-14-08-00136		
4.2.5			
Name	Negative Control High Density Polyethylene Equivalent to Negative Control USP High Density Polyethylene Reference Standard (Negative Control Plastic)		
Toxikon QC Number	CSC-04-05-009-CC		

4.3 Reagent (Toxikon Supplied):

Name	Sterile Water for Injection (SWFI)	
Toxikon QC Number	CSC-14-04-00092	

5.0 IDENTIFICATION OF TEST SYSTEM

5.1 Animals Used in the Study:

5.1.1 Systemic Injection Test:

Number and Species: 40 Albino Swiss Mice (Mus musculus)

Sex: female (females were non-pregnant and nulliparous)

Weight/Age Range: 17.7 – 22.9 grams / at least 34 days old (adult)

weighed to the nearest 0.1 g

Health Status: healthy, not previously used in other experimental procedures

Animal Purchase: Millbrook Breeding Labs, Amherst, MA

Animal Identification: ear tatoo

Acclimation: minimum 3 days, under same conditions as for the actual test

Animal Selection: selected from larger pool and examined to ensure lack of adverse

clinical signs

5.1.2 Intracutaneous Injection and Implant Tests:

Number and Species: 6 New Zealand White rabbits (Oryctolagus cuniculus)

Sex: 5 males and 1 female (female was non-pregnant and nulliparous)

Weight/Age Range: 2.97 – 3.28 kilograms for Intracutaneous

3.49 – 3.60 kilograms for Implant Test at least 10 weeks old (young adult)

weighed to nearest 10 g

Health Status: healthy, previously used in other experimental procedures.

Animal Purchase: Millbrook Breeding Labs, Amherst, MA

Animal Identification: ear tattoo



Test Article Name: Ruco T200-9002 Black Ink

Acclimation: minimum 3 days, under same conditions as for the actual test

Animal Selection: selected from larger pool and examined to ensure lack of adverse

clinical signs

5.2 Animal Care and Maintenance:

5.2.1 Systemic Injection Test:

Animal Room Target Temperature: 68 ± 5 °F

Animal Room Target Relative Humidity: 30–70%

Air Exchanges per Hour: a minimum of 10 changes per hour

Lights: 12-hour light/dark cycle, full spectrum fluorescent lights

Housing: group housed (5 per cage of same sex)

Cages: polycarbonate

Bedding: hardwood chips, PJ Murphy, Montville, NJ (contact)

Animal Rations: Teklad 2020X Rodent Diet, Harlan Laboratories, Madison, WI,

ad libitum

Water: tap water, ad libitum

There were no known contaminants present in the feed, water, or bedding expected to

interfere with the test data.

The laboratory and animal rooms were maintained as limited-access facilities.

5.2.2 Intracutaneous Injection and Implant Tests:

Animal Room Target Temperature: 68 ± 5 °F

Animal Room Target Relative Humidity: 30–70%

Air Exchanges per Hour: a minimum of 10 changes per hour

Lights: 12-hour light/dark cycle, full spectrum fluorescent lights

Housing: individually housed

Cages: suspended stainless steel

Bedding: Alfa Cobs, Scotts Distributing Inc., Hudson, NH (non-contact)

Animal Rations: Teklad Global High Fiber Rabbit Diet 2031, Harlan Laboratories,

Madison, WI, ad libitum

Water: tap water, ad libitum

There were no known contaminants present in the feed, water, or bedding expected to

interfere with the test data.

The laboratory and animal rooms were maintained as limited–access facilities.



Test Article Name: Ruco T200-9002 Black Ink

6.0 JUSTIFICATION OF TEST SYSTEM AND ROUTE OF ADMINISTRATION

6.1 Justification of Test System:

6.1.1 Systemic Injection Test:

Historically, mice have been used in systemic safety evaluation studies because the quidelines have no alternative (non-animal) methods.

6.1.2 Implant and Intracutaneous Injection Test:

Historically, New Zealand White rabbits have been used in intracutaneous and implantation safety evaluation studies because the guidelines have no alternative (non–animal) methods.

6.2 Route of Administration:

Animals were treated by intravenous and intraperitioneal routes for the Systemic Injection Test. Animals were treated by intracutaneous injections and intramuscular implantation. The animal species, number, and route of test article administration were recommended by both the USP guidelines. The test article was extracted and administered *in vivo* through a medium compatible with the test system, as indicated on the GLP Test Requisition Form.

7.0 EXPERIMENTAL DESIGN AND DOSAGE

- 7.1 Preparation of Test and Control Articles:
 - 7.1.1 Per Sponsor request, only the portion of the supplied test article units with ink on it was considered for testing. The test article (161.3 cm²) was combined with 26.9 mL of vehicle following a USP ratio of 120 cm² per 20 mL. The test article was extracted in NaCl, CSO, EtOH, and PEG at 70 ± 2 °C for 24 ± 2 hour for the Systemic Injection and Intracutaneous Injection tests.
 - 7.1.2 Prior to extraction, the test article was washed two times with 70 mL of SWFI. The test article sample prepared for extraction with CSO was dried at 50 ± 2 °C for 1 ± 0.1 hour.
 - 7.1.3 Properly prepared test articles were placed in separate extraction vessels and to each vessel the appropriate medium was added. The extraction medium completely covered the test article.
 - 7.1.4 An untreated control (blank) was prepared for parallel treatment and comparison. The untreated control was the extraction medium that was subjected to the same temperature and for the same duration as the test article.
 - 7.1.5 Following extraction, the vessel containing each test or control article was cooled to room temperature.
 - 7.1.6 Each extract was agitated vigorously prior to administration.
 - 7.1.7 After the completion of the extraction, the extracts were kept at room temperature and were used the same day the extraction was completed. The Systemic Injection and Intracutaneous tests were performed using the same extracts. The test article appeared unchanged by the extraction procedure. The extracts were clear and free from particulates. No storage of the extracts occurred.



Class VI Test – USP Final GLP Report: 15-00448-G1 Test Article Name: Ruco T200-9002 Black Ink

7.1.8 Implant Testing Preparation:

The test and control articles were cut into strips measuring 1 mm \times 1 mm \times 10 mm. Each strip included the ink which was printed on the substrate. The test and control article strips were sterilized by dipping in 70% ethanol prior to implantation.

7.2 Pre-Dose Procedure:

7.2.1 Systemic Injection Test:

- 7.2.1.1 Acclimated animals were weighed prior to dosing.
- 7.2.1.2 For the Systemic Injection Test, the PEG test article extract and the corresponding control were diluted with NaCl to obtain PEG concentration of approximately 200 mg/mL.
- 7.2.2 Intracutaneous Injection Test:
 - 7.2.2.1 On the day of the test, the animals were weighed and clipped free of fur on the dorsal side.
 - 7.2.2.2 For the Intracutaneous Test, the PEG test article extract and the corresponding control were diluted with NaCl to obtain PEG concentration of approximately 120 mg/mL.

7.2.3 Implant Test:

Two rabbits were used for the Implantation Test. On the day of the test, the animals were weighed and the skin on both sides of the spinal column was clipped free of fur. Each animal was anesthetized to prevent muscular movement.

7.3 Dose Administration:

7.3.1 Systemic Injection Test:

Groups of 5 animals were injected with either the test article extract or the corresponding control article extract in the same amounts and by the same routes set forth below:

Extract	Route	Dose/kg	Injection Rate
NaCl	Intravenous	50 mL	0.1 mL/second
cso	Intraperitoneal	50 mL	_
EtOH	Intravenous	50 mL	0.1 mL/second
*PEG	Intraperitoneal	10 g	-

^{*} Prior to injection, the PEG extract (test and control) was diluted with NaCl to an approximate concentration of 200 mg per mL.

7.3.2 Intracutaneous Injection Test:

- 7.3.2.1 A volume of 0.2 mL of each test article extract was injected intracutaneously at five sites on one side of each of two rabbits. More than one test article extract was used per rabbit.
- 7.3.2.2 At five sites on the other side of each rabbit, 0.2 mL of the corresponding control article was injected.



Test Article Name: Ruco T200-9002 Black Ink

7.3.3 Implant Test:

Four samples of the test article were implanted into the paravertebral muscle on one side of the spine of each of two rabbits (2.5 to 5.0 cm from the midline, parallel to the spinal column and about 2.5 cm from each other). In a similar fashion, two strips of the Negative Control Plastic were implanted in the contralateral muscle of each animal.

7.4 Post–Dose Procedure:

- 7.4.1 Systemic Injection Test:
 - 7.4.1.1 The animals were observed for clinical signs immediately after injection, 4 hours after injection, and at least 24, 48, and 72 hours after injection. Observations conducted included all clinical and toxicologic signs.
 - 7.4.1.2 The animals were weighed at the end of the observation period.
 - 7.4.1.3 Animals were sacrificed by carbon dioxide (CO₂) inhalation.
- 7.4.2 Intracutaneous Injection Test:
 - 7.4.2.1 The injection sites on each animal were observed for signs of erythema and edema 24, 48, and 72 hours after injection of the test article. Observations were scored according to the Evaluation of Skin Reactions (Appendix I). Observations conducted also included all clinical signs.
 - 7.4.2.2 Animals were weighed at the end of the observation period.
 - 7.4.2.3 The animals were returned to the general colony.
- 7.4.3 Implant Test:
 - 7.4.3.1 The animals were maintained for a period of 6 days.
 - 7.4.3.2 The animals were observed daily for this period to ensure proper healing of the implant sites and for clinical signs of toxicity. Observations included all clinical manifestations.
 - 7.4.3.3 At the end of the observation period, the animals were weighed. Each animal was sacrificed by an injectable barbiturate.
 - 7.4.3.4 Sufficient time was allowed to elapse for the tissue to be cut without bleeding.
 - 7.4.3.5 The area of the tissue surrounding the center portion of each implant strip was examined macroscopically using a magnifying lens. Hemorrhaging, necrosis, discolorations, and infections were scored using the following scale:

0 = Normal

1 = Mild

2 = Moderate

3 = Severe

Encapsulation, if present, was scored by first measuring the width of the capsule (the distance from the periphery of the implant to the periphery of the capsule) rounded to the nearest 0.1 mm. The encapsulation was scored as follows:



Class VI Test – USP Final GLP Report: 15-00448-G1 Test Article Name: Ruco T200-9002 Black Ink

Capsule Width	Score	
None	0	
Up to 0.5 mm	1	
0.6 to 1.0 mm	2	
1.1 to 2.0 mm	3	
Greater than 2.0 mm	4	

The differences between the average scores for the test article and control article implant sites were calculated.

8.0 EVALUATION CRITERIA

8.1 Systemic Injection Test:

The test is considered negative if none of the animals injected with the test article show a significantly greater biological reaction than the animals treated with the control article.

If two or more mice die, or show signs of toxicity such as convulsions or prostration, or if three or more mice lose more than 2 g of body weight, the test article does not meet the requirements of the test. If any animal treated with a test article shows only slight signs of biological reaction, and not more than one animal shows gross signs of biological reaction or dies, a repeat test is conducted using groups of 10 mice. On the repeat test, all 10 animals must not show a significantly greater biological reaction than the animals treated with the control article.

8.2 Intracutaneous Injection Test:

All average erythema and edema scores for the test and control sites at 24, 48, and 72 hours are totaled separately and divided by 12 (2 animals \times 3 scoring periods \times 2 scoring categories) to determine the overall mean score for the test article versus the corresponding control article. The requirements of the test are met if the difference between the test article and control article mean reaction scores (erythema/edema) is 1.0 or less.

If at any observation point, the average reaction to the test article sites is questionably greater than the corresponding control article sites, a repeat for the particular test article extract/solution is conducted using an additional 3 rabbits. On the repeat test, the requirements of the test is met if the difference between the test article and control article mean reaction scores (erythema/edema) is 1.0 or less.

8.3 Implant Test:

The test is considered negative if, in each rabbit, the difference between the average scores for each category of biological reaction for the test article and control article implant sites does not exceed 1.0; or if the difference between the mean scores for all categories of biological reaction for each test article and the average score for all categories for all the control implant sites does not exceed 1.0, for not more than one of four test article strips.

8.4 Class VI Requirements:

The test article satisfies the requirements of the USP Class VI test if the requirements described above are met.



Test Article Name: Ruco T200-9002 Black Ink

8.5 Control of Bias Statement:

The study and its design employ methodology to minimize uncertainty of measurement and control of bias for data collection and analysis, which includes but is not limited to concurrent control data, system suitability assessment, blanks, and replicates.

9.0 RESULTS

- 9.1 Systemic Injection Test:
 - 9.1.1 Animal Weights (Table 1):

Four control animals lost an insignificant amount of weight (less than 6%). All of the other test and control animals maintained or increased in weight.

9.1.2 Clinical Observations (Table 1):

None of the test or control animals exhibited overt signs of toxicity at any of the observation points.

- 9.1.3 The test is considered negative because none of the animals injected with extracts of the test article showed a significantly greater biological reaction than the animals treated with the control articles.
- 9.2 Intracutaneous Injection Test:
 - 9.2.1 Animal Weights (Table 2):

All of the animals increased in weight.

9.2.2 Clinical Observations (Table 2):

None of the animals exhibited overt signs of toxicity at any of the observation points.

- 9.2.3 The difference between the test article and control article mean reaction scores (erythema/edema) was less than 1.0. The test article meets the requirements of the Intracutaneous Test (Table 3).
- 9.3 Implant Test:
 - 9.3.1 Animal Weights (Table 2):

Both animals increased in weight.

9.3.2 Clinical Observations (Tables 2 and 4):

None of the animals exhibited overt signs of toxicity at any of the observation points. Macroscopic evaluation of the test and control article implant sites showed no significant infection, encapsulation, hemorrhage, necrosis, or discoloration.



Test Article Name: Ruco T200-9002 Black Ink

9.3.3 The test is considered negative, since in each rabbit the difference between the average scores for all of the categories of biological reaction for the test article and control article implant sites did not exceed 1.0, and the difference between the mean scores for all categories of biological reaction for all of the test article implant sites and the average score for all categories for all the control implant sites did not exceed 1.0. The test article meets the requirements of the Implantation Test (Table 4).

10.0 CONCLUSION

The USP 0.9% Sodium Chloride for Injection (NaCl), Cottonseed Oil (CSO), 1 in 20 Ethanol in NaCl (EtOH), and Polyethylene Glycol 400 (PEG) extracts of the test article, following Intracutaneous Injection in rabbits and Systemic Injection in mice, and the test article, following implantation in rabbits, did not produce a biological response.

Based on the criteria of the protocol and the USP guidelines for Class VI Plastics -70 °C, the test article, Ruco T200-9002 Black Ink, meets the requirements of the test.

11.0 RECORDS

- 11.1 Original raw data will be archived by Toxikon Corporation.
- 11.2 A copy of the final report and any report amendments will be archived by Toxikon Corporation.
- 11.3 The original final report and a copy of any protocol amendments or deviations will be forwarded to the Sponsor.
- 11.4 The test article shall be disposed by Toxikon.
- 11.5 Test article retention upon study completion is the responsibility of the Sponsor.

12.0 CONFIDENTIALITY AGREEMENT

Per corporate policy, confidentiality shall be maintained in general, and in specific accordance with any relevant agreement specifically executed between Toxikon and the Sponsor.

13.0 ANIMAL WELFARE STATEMENT

The Sponsor assured that, to the best of their knowledge, this study did not unnecessarily duplicate previous testing and that there were no non–animal alternatives acceptable for the evaluation of this test article as defined by the protocol.

No evidence of pain and distress was reported to the Veterinarian and/or Study Director.

Toxikon strictly adhered to the following standards in maintaining the animal care and use program:

United States Department of Agriculture (USDA), Animal and Plant Health Inspection Service, 9 CFR Ch. 1 (1/1/95 edition), Subchapter A–Animal Welfare.

"Guide for the Care and Use of Laboratory Animals," National Research Council, 2011. (NIH).

Office for Laboratory Animal Welfare (OLAW), "Public Health Service Policy on Humane Care and Use of Laboratory Animals," Health Research Extension Act of 1985 (Public Law 99–158 November 20, 1985), Reprinted 1996.



Test Article Name: Ruco T200-9002 Black Ink

ISO 10993–2, 2006, Biological Evaluation of Medical Devices – Part 2: Animal Welfare Requirements.

Association for the Assessment and Accreditation of Laboratory Animal Care (AAALAC) International.

14.0 UNFORESEEN CIRCUMSTANCES

Any unforeseen circumstances were documented in the raw data. However, no unforeseen circumstances that affected the integrity of the study were noted.

15.0 PROTOCOL AMENDMENTS/DEVIATIONS

There were no protocol amendments or deviations. No changes to the protocol were required.

www.toxikon.com



Class VI Test - USP Final GLP Report: 15-00448-G1 Test Article Name: Ruco T200-9002 Black Ink

TABLE 1: Systemic Injection Test: Animal Weights and Clinical Observations

				Body Weight (g)			Signs of
Group	•		Dose (mL)	Day 0 Day 3 3/24/15 3/27/15		Weight Change	Toxicity*
	1	Female	1.1	21.5	22.5	1.0	None
NaCl Test	2	Female	1.1	22.7	23.0	0.3	None
IV	3	Female	1.1	22.6	22.8	0.2	None
50 mL/kg	4	Female	0.9	18.3	19.2	0.9	None
	5	Female	1.1	22.9	23.8	0.9	None
	6	Female	1.0	19.4	19.3	-0.1	None
NaCl Control	7	Female	0.9	17.7	18.0	0.3	None
IV	8	Female	1.0	20.8	20.9	0.1	None
50 mL/kg	9	Female	1.0	19.5	20.8	1.3	None
	10	Female	1.0	20.6	20.8	0.2	None
	11	Female	1.1	22.3	22.6	0.3	None
CSO Test	12	Female	1.0	20.9	21.1	0.2	None
IP	13	Female	1.1	22.9	24.1	1.2	None
50 mL/kg	14	Female	1.1	22.3	23.5	1.2	None
	15	Female	1.0	20.8	20.8	0.0	None
	16	Female	1.1	22.6	22.9	0.3	None
CSO Control	17	Female	0.9	18.9	19.6	0.7	None
IΡ	18	Female	1.0	19.1	20.0	0.9	None
50 mL/kg	19	Female	1.1	21.7	23.3	1.6	None
	20	Female	0.9	18.7	20.0	1.3	None
	21	Female	1.1	22.2	22.6	0.4	None
EtOH Test	22	Female	1.0	20.5	21.4	0.9	None
IV	23	Female	1.1	21.8	22.3	0.5	None
50 mL/kg	24	Female	1.1	22.7	23.9	1.2	None
	25	Female	1.1	21.8	21.8	0.0	None
	26	Female	1.1	21.2	20.9	-0.3	None
EtOH Control	27	Female	1.0	20.4	20.1	-0.3	None
IV	28	Female	1.1	21.9	22.3	0.4	None
50 mL/kg	29	Female	1.1	21.1	22.0	0.9	None
	30	Female	1.0	20.4	19.3	-1.1	None
	31	Female	1.1	21.1	21.4	0.3	None
PEG Test	32	Female	1.1	22.4	23.3	0.9	None
IΡ	33	Female	1.0	20.3	20.6	0.3	None
10 g/kg	34	Female	1.1	22.0	22.4	0.4	None
	35	Female	1.0	20.0	21.6	1.6	None
	36	Female	1.1	21.5	22.0	0.5	None
PEG Control	37	Female	0.9	18.8	19.2	0.4	None
IP	38	Female	1.1	21.2	21.4	0.2	None
10 g/kg	39	Female	1.1	21.3	21.7	0.4	None
	40	Female	1.0	19.5	20.0	0.5	None

^{*} Summary of clinical observations - Immediately, 4, 24, 48, and 72 hours after injection.

IV = Intravenous

IP = Intraperitoneal



Class VI Test – USP Final GLP Report: 15-00448-G1 Test Article Name: Ruco T200-9002 Black Ink

TABLE 2: Intracutaneous Injection and Implant Tests: Animal Weights and Clinical Observations

			Во	Signs of		
Group	Animal #	Sex	Day 0 3/24/15	Day 3 3/27/15	Weight Change	Toxicity*
NaCl & CSO	50069	Male	3.28	3.30	0.02	None
Naci d coo	50065	Male	3.02	3.06	0.04	None
EtOLL & DEC	50071	Male	2.97	3.05	0.08	None
EtOH & PEG	50073	Male	3.27	3.32	0.05	None
			Body Weight (kg			01
Group	Animal #	Sex	Day 0 3/17/15	Day 6 3/23/15	Weight Change	Signs of Toxicity*
USP	50003	Male	3.60	3.72	0.12	None
lmplant (6 Days)	50004	Female	3.49	3.74	0.25	None

^{*} Summary of Clinical Observations, Day 0 through Day 3, excluding skin reactions for the Intracutaneous Injection Test, Day 0 through Day 6 for the Implant Test.



Test Article Name: Ruco T200-9002 Black Ink

TABLE 3: Intracutaneous Test Skin Reaction Scores

NaCl Extract

Animal #	Vehicle	Time					Site Nu coring					
			T-1	T-2	T-3	T-4	T-5	C-1	C-2	C-3	C-4	C-5
		24 hours	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0
50069	NaCl	48 hours	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0
		72 hours	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0
		24 hours	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0
50065	NaCl	48 hours	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0
		72 hours	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0
To	otal/5 (sites	s)			0.0					0.0		

Overall Mean Score* for Test Article = 0.0/12 = 0.0

Overall Mean Score* for Control Article = 0.0/12 = 0.0

Difference between Test Article and Control Article Overall Mean Score = 0.0-0.0 = 0.0

CSO Extract

Animal #	Vehicle	Time	Site Numbers Scoring (ER/ED)									
			T-1	T-2	T-3	T-4	T-5	C-1	C-2	C-3	C-4	C-5
		24 hours	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0
50069	cso	48 hours	1/0	1/0	1/0	1/0	1/0	1/1	1/1	1/1	1/1	1/1
		72 hours	1/0	1/0	1/0	1/0	1/0	1/1	1/1	1/1	1/1	1/1
		24 hours	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0
50065	cso	48 hours	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0
		72 hours	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0
To	otal/5 (site:	s)			2.0					4.0		

Overall Mean Score* for Test Article = 2.0/12 = 0.2

Overall Mean Score* for Control Article = 4.0/12 = 0.3

Difference between Test Article and Control Article Overall Mean Score = 0.2-0.3 = 0.0

ER = Erythema; ED = Edema; T = Test Sites; C = Control Sites

* Overall Mean Score = Total erythema plus edema scores divided by 12

(2 animals \times 3 scoring periods \times 2 scoring categories)



Class VI Test – USP

Final GLP Report: 15-00448-G1 Test Article Name: Ruco T200-9002 Black Ink

TABLE 3 Intracutaneous Test Skin Reaction Scores (Cont.)

EtOH Extract

Animal #	Vehicle	Time		:::			Site Nu coring				-	
			T-1	T-2	T-3	T-4	T-5	C-1	C-2	C-3	C-4	C-5
		24 hours	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0
50071	EtOH	48 hours	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0
		72 hours	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0
		24 hours	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0
50073	EtOH	48 hours	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0
		72 hours	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0
To	otal/5 (sites	s)			0.0					0.0		

Overall Mean Score* for Test Article = 0.0/12 = 0.0

Overall Mean Score* for Control Article = 0.0/12 = 0.0

Difference between Test Article and Control Article Overall Mean Score = 0.0-0.0 = 0.0

PEG Extract

Animal #	Vehicle	Time	Site Numbers Scoring (ER/ED)									
			T-1	T-2	T-3	T-4	T-5	C-1	C-2	C-3	C-4	C-5
		24 hours	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0
50071	PEG	48 hours	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0
		72 hours	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0
		24 hours	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0
50073	PEG	48 hours	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0
		72 hours	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0
To	otal/5 (sites	s)			0.0					0.0		

Overall Mean Score* for Test Article = 0.0/12 = 0.0

Overall Mean Score* for Control Article = 0.0/12 = 0.0

Difference between Test Article and Control Article Overall Mean Score = 0.0-0.0 = 0.0

ER = Erythema; ED = Edema; T = Test Sites; C = Control Sites

* Overall Mean Score = Total erythema plus edema scores divided by 12

(2 animals \times 3 scoring periods \times 2 scoring categories)



Class VI Test – USP

Final GLP Report: 15-00448-G1 Test Article Name: Ruco T200-9002 Black Ink

TABLE 4: Implant Test Macroscopic Observations

Animal #: 50003

Tissue Site	T1	T2	Т3	T4	Test Average	C1	C2	Control Average
Infection	0	0	0	0	0	0	0	0
Encapsulation	0	0	0	0	0	0	0	0
Hemorrhage	0	0	0	0	0	0	0	0
Necrosis	0	0	0	0	0	0	0	0
Discoloration	0	0	0	0	0	0	0	0
Total	0	0	0	0	0	0	0	0
Mean Score (total/5)	0	0	0	0		0	0	

Animal #: 50004

Tissue Site	T1	T2	Т3	T4	Test Average	C1	C2	Control Average
Infection	0	0	0	0	0	0	0	0
Encapsulation	0	0	0	0	0	0	0	0
Hemorrhage	0	0	0	0	0	0	0	0
Necrosis	0	0	0	0	0	0	0	0
Discoloration	0	0	0	0	0	0	0	0
Total	0	0	0	0	0	0	0	0
Mean Score (total/5)	0	0	0	0		0	0	

T = Test

C = Control



Class VI Test - USP Final GLP Report: 15-00448-G1 Test Article Name: Ruco T200-9002 Black Ink

APPENDIX I: Evaluation of Skin Reactions

Erythema and Eschar Formation	<u>Score</u>
No erythema Very slight erythema (barely perceptible) Well-defined erythema Moderate to severe erythema Severe erythema (beet redness) to slight eschar formation (injuries in depth)	0 1 2 3
Total possible erythema score = 4	
Edema Formation*	Score
No edema Very slight edema (barely perceptible) Slight edema (edges of area well–defined by definite raising) Moderate edema (raised approximately 1 mm) Severe edema (raised more than 1 mm and extending beyond area of exposure)	0 1 2 3 4

* Excludes non-inflammatory (mechanical) edema from the blank or extract fluid.



Class VI Test – USP Final GLP Report: 15-00448-G1 Test Article Name: Ruco T200-9002 Black Ink

APPENDIX II: Software Systems

Software	Use	Publisher/Vendor	Location
Adobe Acrobat 8 Professional	Document preparation	Adobe Systems, Inc.	San José, CA
DocuKnowledge 3.0	Lotus Domino-based document management system used for SOPs	Prelude Computer Solutions	Parsippany, NJ
Lotus Domino Rel. 5	Client–server application for Sponsor, sample, test codes, and quotation management application databases	IBM Corporation	Armonk, NY
Matrix Gemini 5.3.5	Laboratory Information Management System	Autoscribe Limited	Reading, UK
MS Office 2007 and/or 2010 Small Business Suite	Business software (suite includes Word, Excel, PowerPoint, Outlook, Publisher, Office tools)	Microsoft Corporation	Redmond, WA
Rees CentronSQL System 2.0	Environmental monitoring and metrology system	Rees Scientific	Trenton, NJ



TOXIKON TEST PROTOCOL FDA GLP REGULATIONS FILE COPY/CONFIDENTIAL PROPERTY OF TOXIKON

CLASS VI TEST - USP

TOXIKON PROTOCOL NUMBER: P14-2302-00A

21 CFR Part 58 Good Laboratory Practice for Nonclinical Laboratory Studies

MANAGEMENT OF THE STUDY

Performing Laboratory Toxikon Corporation 15 Wiggins Avenue Bedford, MA 01730 Sponsor
Comdec Incorporated
25 Hale Street
Newburyport, MA 01950

15-00448 G1

PROTOCOL SIGNATURES

e Randi La Madeleine

5161	EN 1	MER	6017
PRINT NAME	12		

Sponsor's Representative Approval Comdec Incorporated

25 Hale Street

Newburyport, MA 01950

Quality Assurance Review

Toxikon Corporation 15 Wiggins Avenue Bedford, MA 01730

Study Director Signature Toxikon Corporation 15 Wiggins Avenue Bedford, MA 01730

TABLE OF CONTENTS

1 2 3
4
4
4
4
5
8
8
12
13
13
14
14
14
45
15 16



1.0 PURPOSE

The purpose of the study is to determine the potential biological response of animals to direct and indirect contact with the test article or injection of the test article extract.

2.0 REFERENCES

The study will be based upon the following references:

- 2.1 United States Pharmacopeia 37, National Formulary 32, 2014. <88> Biological Reactivity Tests, *In Vivo*.
- 2.2 ISO/IEC 17025, 2005, General Requirements for the Competence of Testing and Calibration Laboratories.

3.0 COMPLIANCE

The study will conform to the current FDA 21 CFR, Part 58 – Good Laboratory Practice for Nonclinical Laboratory Studies.

4.0 IDENTIFICATION OF TEST AND CONTROL ARTICLES

The Sponsor will supply the following information on a GLP Test Requisition Form or other correspondence, wherever applicable (excluding confidential or trade secret information). The Sponsor will be responsible for all test article characterization data as specified in the GLP regulations. Test and control articles (exclusive of extracts) that are mixed with carriers require verification of concentration, homogeneity, and stability. Samples of test and control article mixtures will be returned to the Sponsor for characterization and verification, unless this work was specifically contracted to Toxikon by Sponsor under a separate analytical protocol, whichever is applicable.

4.1 Test Article:

Name

	Name	To Be Determined (TBD)	
10.	CAS/Code Number	TBD	
	Lot/Batch Number	TBD	

4.2 Negative Control Article(s) (Toxikon Supplied, unless specified by the Sponsor):

USP 0.9% Sodium Chloride for Injection (NaCl)

4.2.1 Negative Control Article:

Toxikon QC Number	To Be Determined (TBD)	
4.2.2 Negative Cor	trol Article:	
Name	Cottonseed Oil (CSO)	
Toxikon QC Number	To Be Determined (TBD)	

15-00448 G1



Class VI Test - USP

Protocol Number: P14–2302–00A File Copy/Confidential Property of Toxikon

4.2.3 Negative Control Article:

Name	1 in 20 Ethanol in NaCl (EtOH)			
Toxikon QC Number	To Be Determined (TBD)			
4.2.4 Negative Control Article:				
Name	Polyethylene Glycol 400 (PEG)			
Toxikon QC Number	To Be Determined (TBD)			
4.2.5 Negative Control Article:				
Name	Negative Control High Density Polyethylene Equivalent to Negative Control USP High Density Polyethylene Reference Standard (Negative Control Plastic)			
Toxikon QC Number	To Be Determined (TBD)			
4.3 Reagent(s) (Toxikon Supplied, unless specified by the Sponsor):				
Name	Sterile Water for Injection (SWFI)			

5.0 IDENTIFICATION OF TEST SYSTEM

5.1 Animals Used in the Study:

Toxikon QC Number

5.1.1 Systemic Injection Test:

Number and Species: 40 Albino Swiss Mice (*Mus musculus*)

To Be Determined (TBD)

Sex: male and/or female (females will be non-pregnant and nulliparous)

Weight/Age Range: 17–23 grams / at least 34 days old (adult)

weighed to the nearest 0.1 g

Health Status: healthy, not previously used in other experimental procedures

Animal Purchase: registered commercial breeder

Animal Identification: ear punch

Acclimation: minimum 3 days, under same conditions as for the actual test

Animal Selection: selected from larger pool and examined to ensure lack of adverse

clinical signs



5.1.2 Intracutaneous Injection and Intramuscular Implant Tests:

Number and Species: 6 New Zealand White rabbits (Oryctolagus cuniculus)

Sex: male and/or female (females will be non-pregnant and nulliparous)

Weight/Age Range: at least 2.0 kilograms (animals will weigh at least 2.5 kilograms for

implant test) / at least 10 weeks old (young adult)

weighed to nearest 10 g

Health Status: healthy, may be previously used in other experimental procedures

Animal Purchase: registered commercial breeder

Animal Identification: ear marker or ear tattoo

Acclimation: minimum 3 days, under same conditions as for the actual test

Animal Selection: selected from larger pool and examined to ensure lack of adverse

clinical signs

5.1.3 Subcutaneous Implant Test:

Number and Species: 5 Albino Rats (Rattus norvegicus)

Sex: male and/or female (females will be non-pregnant and nulliparous)

Weight/Age Range: 225-350 grams / at least 5 weeks old

weighed to nearest 0.1 g

Health Status: healthy, not previously used in other experimental procedures

Animal Purchase: registered commercial breeder

Animal Identification: ear punch

Acclimation: minimum 3 days, under same conditions as for the actual test

Animal Selection: selected from larger pool and examined to ensure lack of adverse

clinical signs

5.2 Animal Care and Maintenance:

5.2.1 Systemic Injection Test:

Animal Room Target Temperature: 68 ± 5 °F

Animal Room Target Relative Humidity: 30-70%

Air Exchanges per Hour: a minimum of 10 changes per hour

Lights: 12-hour light/dark cycle, full spectrum fluorescent lights

Housing: group housed (5 per cage of same sex)

Cages: polycarbonate

Bedding: laboratory grade bedding used as contact bedding



Animal Rations: commercial rodent ration, ad libitum

Water: tap water, ad libitum

There will be no known contaminants present in the feed, water, or bedding expected to interfere with the test data.

The laboratory and animal rooms are maintained as limited-access facilities.

5.2.2 Intracutaneous Injection and Intramuscular Implant Tests:

Animal Room Target Temperature: 68 ± 5 °F

Animal Room Target Relative Humidity: 30–70%

Air Exchanges per Hour: a minimum of 10 changes per hour

Lights: 12-hour light/dark cycle, full spectrum fluorescent lights

Housing: individually housed

Cages: suspended stainless steel

Bedding: laboratory grade bedding used as non-contact bedding

Animal Rations: commercial rabbit ration, ad libitum

Water: tap water, ad libitum

There will be no known contaminants present in the feed, water, or bedding expected to interfere with the test data.

The laboratory and animal rooms are maintained as limited-access facilities.

5.2.3 Subcutaneous Implant Test:

Animal Room Target Temperature: 68 ± 5 °F

Animal Room Target Relative Humidity: 30–70%

Air Exchanges per Hour: a minimum of 10 changes per hour

Lights: 12-hour light/dark cycle, full spectrum fluorescent lights

Housing: group housed (5 per cage of same sex)

Cages: polycarbonate

Bedding: laboratory grade bedding used as contact bedding

Animal Rations: commercial rodent ration, ad libitum

Water: tap water, ad libitum

There will be no known contaminants present in the feed, water, or bedding expected to interfere with the test data.

The laboratory and animal rooms are maintained as limited-access facilities.



Class VI Test – USP

Protocol Number: P14-2302-00A

File Copy/Confidential Property of Toxikon

6.0 JUSTIFICATION OF TEST SYSTEM AND ROUTE OF ADMINISTRATION

6.1 Justification of Test System:

6.1.1 Systemic Injection Test:

Historically, mice have been used in systemic safety evaluation studies because the guidelines have no alternative (non–animal) methods.

6.1.2 Intramuscular Implant and Intracutaneous Injection Tests:

Historically, New Zealand White rabbits have been used in intracutaneous and intramuscular implantation safety evaluation studies because the guidelines have no alternative (non–animal) methods.

6.1.3 Subcutaneous Implant Test:

Historically, albino rats have been used in subcutaneous implantation safety evaluation studies because the guidelines have no alternative (non–animal) methods.

6.2 Route of Administration:

Animals will be treated by intravenous and intraperitioneal routes for the Systemic Injection Test. Animals will be treated by intracutaneous injections and intramuscular or subcutaneous implantation. The animal species, number, and route of test article administration are recommended by both the USP guidelines. The test article will be administered *in vivo* directly and/or will be extracted and administered *in vivo* through a medium compatible with the test system, as indicated on the GLP Test Requisition Form.

7.0 EXPERIMENTAL DESIGN AND DOSAGE

- 7.1 Preparation of Test and Control Articles:
 - 7.1.1 The test and control articles will be prepared at the following ratio (please indicate on the GLP Test Requisition Form):
 - 1. According to USP
 - 2. No preparation required
 - 3. Sponsor-Specified
 - 7.1.2 The test article extracts will be prepared with the following medium (please indicate on the GLP Test Requisition Form):
 - 1. USP 0.9% Sodium Chloride for Injection (NaCl)
 - 2. Cottonseed Oil (CSO)
 - 3. 1 in 20 Ethanol in NaCl (EtOH)
 - 4. Polyethylene Glycol 400 (PEG)
 - 5. Sponsor–Specified Medium (NOTE: Extraction vehicles not specified by USP may be required to be justified.)



- 7.1.3 The test article will be dynamically extracted at the following condition (please indicate on the GLP Test Requisition Form):
 - 1. 50 ± 2 °C for 72 ± 2 hours
 - 2. 70 ± 2 °C for 24 ± 2 hours
 - 3. 121 ± 2 °C for 1 ± 0.1 hour
 - 4. Sponsor–Specified (NOTE: Extraction conditions not specified by USP may be required to be justified.)
- 7.1.4 Prior to extraction, the test article will be washed two times with 70 mL of SWFI. The test article sample prepared for extraction with CSO will be dried at 50 ± 2 °C for 1 ± 0.1 hour.
- 7.1.5 Properly prepared test article will be placed in an extraction vessel and the appropriate medium will be added, unless specified otherwise by the Sponsor. The medium should completely cover the test article, unless specified otherwise by the Sponsor.
- 7.1.6 Each extracting medium (control article) will be prepared for parallel treatments and comparisons. Each control article will be prepared at the same temperature and for the same duration as the test article.
- 7.1.7 The Systemic Injection and Intracutaneous Injection tests may be performed using the same extracts.
- 7.1.8 Each extract will be agitated vigorously prior to administration.
- 7.1.9 All other test article preparation will be as specified by the Sponsor.
- 7.2 Pre–Dose Procedure:
 - 7.2.1 Systemic Injection Test:
 - 7.2.1.1 Acclimated animals will be weighed prior to dosing.
 - 7.2.1.2 For the Systemic Injection Test, the PEG test article extract and the corresponding control will be diluted with NaCl to obtain a PEG concentration of approximately 200 mg/mL.
 - 7.2.2 Intracutaneous Injection Test:
 - 7.2.2.1 On the day of the test, the animals will be weighed and clipped free of fur on the dorsal side.
 - 7.2.2.2 For the Intracutaneous Injection Test, the PEG test article extract and the corresponding control will be diluted with NaCl to obtain a PEG concentration of approximately 120 mg/mL.
 - 7.2.3 Intramuscular Implantation Test:

Two rabbits will be used for the Intramuscular Implantation Test. On the day of the test, the animals will be weighed and the skin on both sides of the spinal column will be clipped free of fur. Each animal will be anesthetized to prevent muscular movement.



Class VI Test – USP Protocol Number: P14–2302–00A

File Copy/Confidential Property of Toxikon

7.2.4 Test Articles With Multiple Component/Materials (Additional Cost):

This study is designed to evaluate a single material, however, if a test article has multiple components/materials to be implanted, up to two components/materials can be implanted in each animal. In this case, at least four test articles of one component will be implanted on one side of the spine. The second component will be similarly implanted in the contralateral muscle. At least two control articles will be implanted caudal (toward the tail) to the test articles on either side of the spine (total of at least four articles). Test articles with more than two components/materials to be implanted require additional rabbits (at an additional cost) or a separate study. The Sponsor is responsible for identifying test article components/materials for implantation.

7.2.5 Subcutaneous Implantation Test:

For materials with physical characteristics unsuitable for routine intramuscular implantation, the subcutaneous rat implantation model is a viable alternative. Five rats will be used for the Subcutaneous Implantation Test. On the day of the test, the animals will be weighed and the skin on both sides of the spinal column will be clipped free of fur. Each animal will be anesthetized to prevent muscular movement.

7.3 Dose Administration:

7.3.1 Systemic Injection Test:

Groups of 5 animals will be injected with either the test article extract or the corresponding control article extract in the same amounts and by the same routes set forth below:

Extract	Route	Dose/kg	Injection Rate
NaCl	Intravenous	50 mL	0.1 mL/second
cso	Intraperitoneal	50 mL	-
EtOH,	Intravenous	50 mL	0.1 mL/second
PEG	Intraperitoneal	10 g	_

7.3.2 Intracutaneous Injection Test:

- 7.3.2.1 A volume of 0.2 mL of each test article extract will be injected intracutaneously at five sites on one side of each of two rabbits. More than one test article extract may be used per rabbit.
- 7.3.2.2 At five other sites on the other side of each rabbit, 0.2 mL of the corresponding control article will be injected.

7.3.3 Intramuscular Implantation Test:

Four samples of the test article will be implanted into the paravertebral muscle on one side of the spine of each of two rabbits (2.5 to 5.0 cm from the midline, parallel to the spinal column and about 2.5 cm from each other). In a similar fashion, two strips of the Negative Control Plastic will be implanted in the contralateral muscle of each animal. Additional strips may be implanted to assure the recovery of four test article strips and two control article strips.



7.3.4 Subcutaneous Implantation Test:

Two test samples and two Negative Control Plastic samples will be implanted in each of five rats. A small pocket will be created in the subcutaneous tissue and the implant material will be placed in the pocket (base of pocket approximately 20 mm from the incision site.

7.4 Post–Dose Procedure:

- 7.4.1 Systemic Injection Test:
 - 7.4.1.1 The animals will be observed for clinical signs immediately after injection, 4 hours after injection, and then at least 24, 48, and 72 hours after injection. Observations conducted will include all clinical and toxicologic signs.
 - 7.4.1.2 The animals will be weighed at the end of the observation period.
 - 7.4.1.3 Animals will be sacrificed by carbon dioxide (CO₂) inhalation.
- 7.4.2 Intracutaneous Injection Test:
 - 7.4.2.1 The injection sites on each animal will be observed for signs of erythema and edema 24, 48, and 72 hours after injection of the test article. Observations will be scored according to the Evaluation of Skin Reactions (see Appendix I). Observations conducted will also include all clinical signs.
 - 7.4.2.2 Animals will be weighed at the end of the observation period.
 - 7.4.2.3 The animals may be euthanized by an injectable barbiturate or returned to the general colony.
- 7.4.3 Intramuscular or Subcutaneous Implantation Test:
 - 7.4.3.1 The animals will be maintained for a period of not less than 120 hours for the Intramuscular Implantation Test.
 - 7.4.3.2 The animals will be maintained for a period of at least seven days for the Subcutaneous Implantation Test.
 - 7.4.3.3 The animals will be observed daily for this period to ensure proper healing of the implant sites and for clinical signs of toxicity. Observations include all clinical manifestations.
 - 7.4.3.4 At the end of the observation period, the animals will be weighed. Each animal will be sacrificed by an injectable barbiturate for the Intramuscular Implantation Test. For the Subcutaneous Implantation Test, each animal will be sacrificed by CO₂ inhalation.
 - 7.4.3.5 Sufficient time will be allowed to elapse for the tissue to be cut without bleeding.

7.4.3.6 The area of the tissue surrounding the center portion of each implant strip will be examined macroscopically using a magnifying lens. Hemorrhaging, necrosis, discolorations, and infections will be scored using the following scale:

0 = Normal

1 = Mild

2 = Moderate

3 = Severe

Encapsulation, if present, will be scored by first measuring the width of the capsule (the distance from the periphery of the implant to the periphery of the capsule) rounded to the nearest 0.1 mm. The encapsulation will be scored as follows:

Capsule Width	Score
None	0
Up to 0.5 mm	1
0.6 to 1.0 mm	2
1.1 to 2.0 mm	3
Greater than 2.0 mm	4

The differences between the average scores for the test article and control article implant sites will be calculated.

8.0 EVALUATION CRITERIA

8.1 Systemic Injection Test:

The test passes and will be considered negative if none of the animals injected with the test article shows a significantly greater biological reaction than the animals treated with the control article.

If two or more mice die, or show signs of toxicity such as convulsions or prostration, or if three or more mice lose more than 2 g of body weight, the test article does not meet the requirements of the test. If any animal treated with a test article shows only slight signs of biological reaction, and not more than one animal shows gross signs of biological reaction or dies, a repeat test should be conducted using groups of 10 mice. On the repeat test, all 10 animals must not show a significantly greater biological reaction than the animals treated with the control article.

8.2 Intracutaneous Injection Test:

All average erythema and edema scores for the test and control sites at 24, 48 and 72 hours will be totaled separately and divided by 12 (2 animals \times 3 scoring periods \times 2 scoring categories) to determine the overall mean score for the test article versus the corresponding control article. The requirements of the test will be met if the difference between the test article and control article mean reaction scores (erythema/edema) is 1.0 or less.

If at any observation point, the average reaction to the test article sites will be questionably greater than the corresponding control article sites, a repeat for the particular test article extract/solution should be conducted using an additional 3 rabbits. On the repeat test, the requirements of the test will be met if the difference between the test article and control article mean reaction scores (erythema/edema) is 1.0 or less.



8.3 Intramuscular Implantation Test:

The test is considered negative if, in each rabbit, the difference between the average scores for each category of biological reaction for the test article and control article implant sites does not exceed 1.0; or if the difference between the mean scores for all categories of biological reaction for each test article and the average score for all categories for all the control implant sites does not exceed 1.0, for not more than one of four test article strips.

8.4 Subcutaneous Implantation Test:

The test is considered negative if the difference between the average scores for the test article and control article implant sites does not exceed 1.0.

8.5 Class VI Requirements:

The test article will satisfy the requirements of the USP Class VI test if the requirements described above are met.

8.6 Control of Bias Statement:

The study and its design will employ methodology to minimize uncertainty of measurement and control of bias for data collection and analysis, which may include but is not limited to: control data (retrospective, concurrent, or prospective), system suitability assessment, randomization, method controls such as blanks and replicates, or others as required by the specific study or guideline. Methods employed will be specified in the final report.

9.0 RECORDS

- 9.1 Original raw data will be archived by Toxikon Corporation.
- 9.2 A copy of the final report and any report amendments will be archived by Toxikon Corporation.
- 9.3 The original final report and a copy of any protocol amendments or deviations will be forwarded to the Sponsor.
- 9.4 All used and unused test article will be handled as specified on the GLP Test Requisition Form. If not indicated on the GLP Test Requisition Form, all remaining test article will be discarded.
- 9.5 Test article retention upon study completion is the responsibility of the Sponsor.

10.0 CONFIDENTIALITY AGREEMENT

Per corporate policy, confidentiality shall be maintained in general, and in specific accordance with any relevant agreement specifically executed between Toxikon and the Sponsor.

15-00448 G1



11.0 ANIMAL WELFARE STATEMENT

The Sponsor assures that, to the best of their knowledge, this study does not unnecessarily duplicate previous testing and that there are no non–animal alternatives acceptable for the evaluation of the test article as defined by the protocol.

Evidence of pain and distress will be immediately reported to the Veterinarian and/or Study Director, who will make a decision, independently or in consent with the Sponsor, to terminate the study or to continue with or without appropriate analgesics. In toxicity studies, animals cannot be administered analgesics since they would interfere with the toxicity determination. Animals may be immediately euthanized. In other studies, one or more analgesics may be administered to reduce pain and distress. The Institutional Official and the Animal Care and Use Committee (IACUC) base this policy upon Toxikon's Standard Operating Procedures and animal care and welfare standards as governed.

Toxikon strictly adheres to the following standards, where applicable, in maintaining the animal care and use program:

United States Department of Agriculture (USDA), Animal and Plant Health Inspection Service, 9 CFR Ch. 1 (1/1/95 edition), Subchapter A–Animal Welfare.

"Guide for the Care and Use of Laboratory Animals," National Research Council, 2011. (NIH).

Office for Laboratory Animal Welfare (OLAW), "Public Health Service Policy on Humane Care and Use of Laboratory Animals," Health Research Extension Act of 1985 (Public Law 99–158 November 20, 1985), Reprinted 1996.

ISO 10993–2, 2006, Biological Evaluation of Medical Devices – Part 2: Animal Welfare Requirements.

Association for the Assessment and Accreditation of Laboratory Animal Care (AAALAC) International.

12.0 UNFORESEEN CIRCUMSTANCES

All unforeseen circumstances will be documented in the raw data. Any unforeseen circumstances that affect the integrity of the study will be discussed in the final report.

13.0 PROTOCOL AMENDMENTS/DEVIATIONS

All changes to the approved protocol and the reason for the changes will be documented in writing, signed by the Study Director, dated, and maintained with the protocol. A Protocol Amendment/Deviation Report (PADR) will be generated as closely as possible to the time of the change. The document will be created and signed by the Study Director and sent to the Sponsor. Sponsor's signature will be required for amendments to indicate approval of the amendment. Acknowledgement of notification of deviations will either be with a signature or other form of documentation.



APPENDIX I Evaluation of Skin Reactions

Erythema and Eschar Formation	<u>Score</u>
No erythema Very slight erythema (barely perceptible) Well-defined erythema Moderate to severe erythema Severe erythema (beet redness) to slight eschar formation (injuries in depth)	0 1 2 3
Total possible erythema score = 4	
Edema Formation*	<u>Score</u>
No edema Very slight edema (barely perceptible) Slight edema (edges of area well-defined by definite raising) Moderate edema (raised approximately 1 mm) Source edges (raised more than 1 mm and extending beyond	0 1 2 3
Severe edema (raised more than 1 mm and extending beyond area of exposure) Total possible edema score = 4	
i otal possible edellia scole –	

^{*} Excludes non-inflammatory (mechanical) edema from the blank or extract fluid.



Class VI Test - USP

Protocol Number: P14–2302–00A File Copy/Confidential Property of Toxikon

APPENDIX II Software Systems

The following are the proposed software systems to be used during the conduct of this study. The actual systems used will be documented in the final report.

Software	Use	Publisher/Vendor	Location
Adobe Acrobat 8 Professional	Document preparation	Adobe Systems, Inc.	San José, ČA
DocuKnowledge 3.0	Lotus Domino–based document management system used for SOPs	Prelude Computer Solutions	Parsippany, NJ
Lotus Domino Rel. 5	Client–server application for Sponsor, sample, test codes, and quotation management application databases	IBM Corporation	Armonk, NY
Matrix Gemini 5.3.5	Laboratory Information Management System	Autoscribe Limited	Reading, UK
MS Office 2007 and/or 2010 Small Business Suite	Business software (suite includes Word, Excel, PowerPoint, Outlook, Publisher, Office tools)	Microsoft Corporation	Redmond, WA
Rees CentronSQL System 2.0	Environmental monitoring and metrology system	Rees Scientific	Trenton, NJ